



TECHNICAL SERVICE BULLETIN

TSB-GN-SP-0028

Date: March 10, 2023
To: Internal, Sales, Distribution, and Sales Representatives
From: Technical Service Department
Subject: Daikin *Fit* and Amana S-Series 1-1/2- to 3-Ton Heat Pumps - Missing Knockout for Drain Pan Heater Wiring Harness

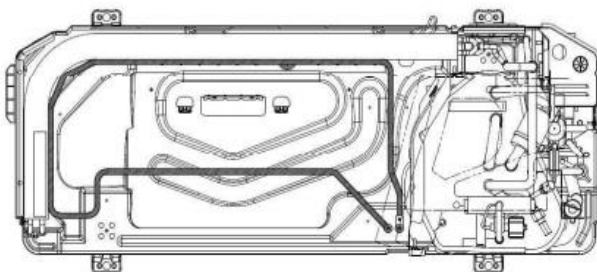
It has come to our attention that the necessary knockout is currently not available to route the wiring harness for the drain pan heater on the Daikin *Fit* (DZ6VS) and Amana S-series (ASZS6) 1-1/2- to 3-ton models. Please see the procedure below for proper installation and wire routing.

1. Disconnect power to outdoor unit. Remove top, front & side panels.

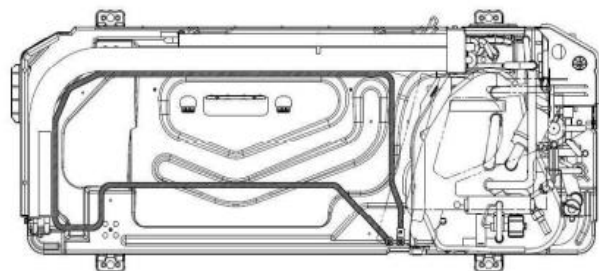


2. Install drain pan heater on the bottom frame according to the drain pan heater Installation manual.

1-1/2, 2 & 2-1/2 Ton Models



3 Ton Model



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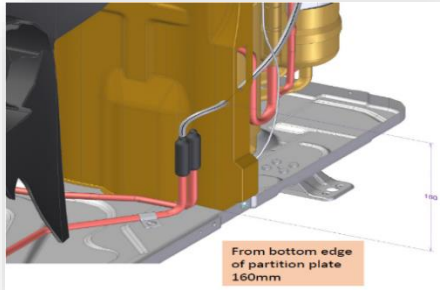
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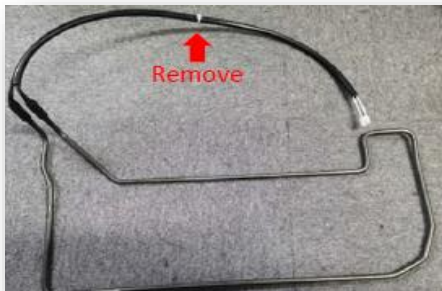
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3. Measure 6-1/4" (160 mm) from bottom edge of the partition plate and 11/16" (17.5 mm) from the edge of the partition plate. Drill a 5/8" (15 mm) hole at mark. After drilling, debur the hole to ensure there are no sharp edges. Drilling a hole in the panel does not void manufacturer warranty.



4. Remove zip tie from drain pan heater.



5. Slide the protection tube so the end of the tube sticks out from the wiring passthrough hole, around 7/16" (10 mm).



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- Using field supplied zip tie, secure the wiring harness from the drain pan heater to the yellow wire of the reversing valve coil and route through the control box knockout. Ensure that there is no tension in the wiring routing.



- Plug in the wiring harness from the drain pan heater into plug X294 on the A2P board.



- Items other than those described in this bulletin should be assembled according to the Installation manual for the drain pan heater. Reinstall the front, top, and side panels on the equipment. Restore power the outdoor unit.



If you have technical questions, please call 1-855-DAIKIN1, option 4, or e-mail TechnicalServicesDaikin@daikincomfort.com

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